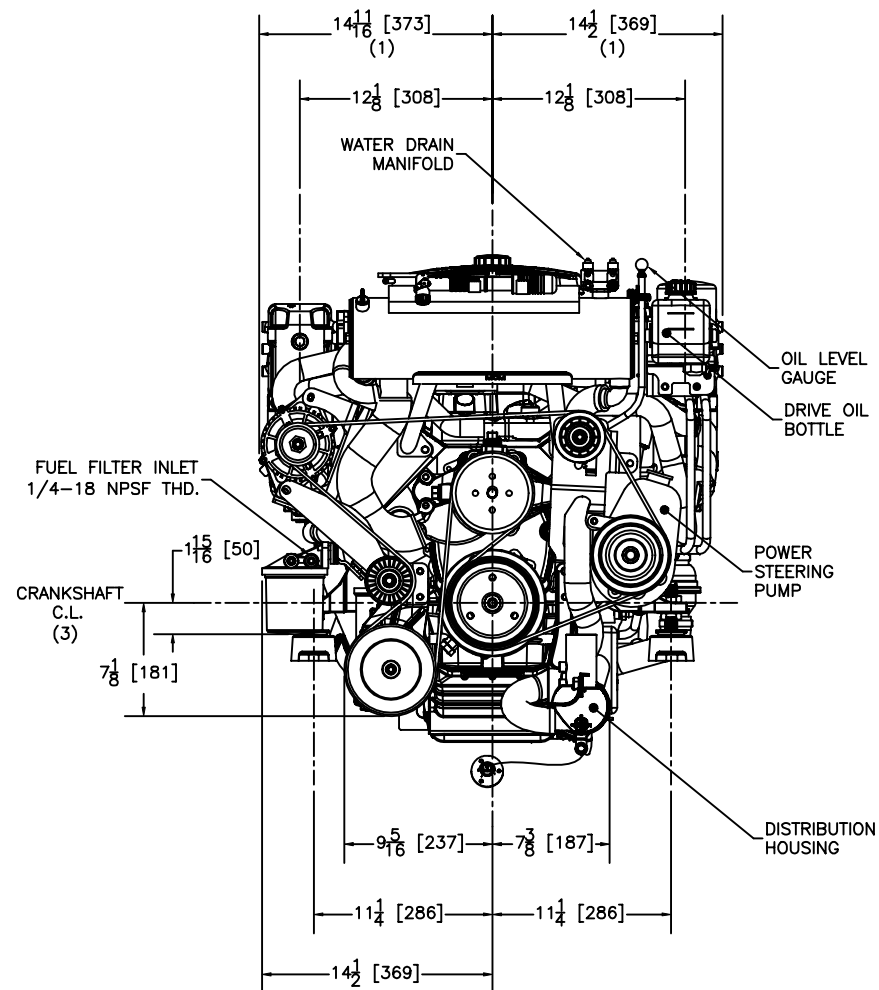
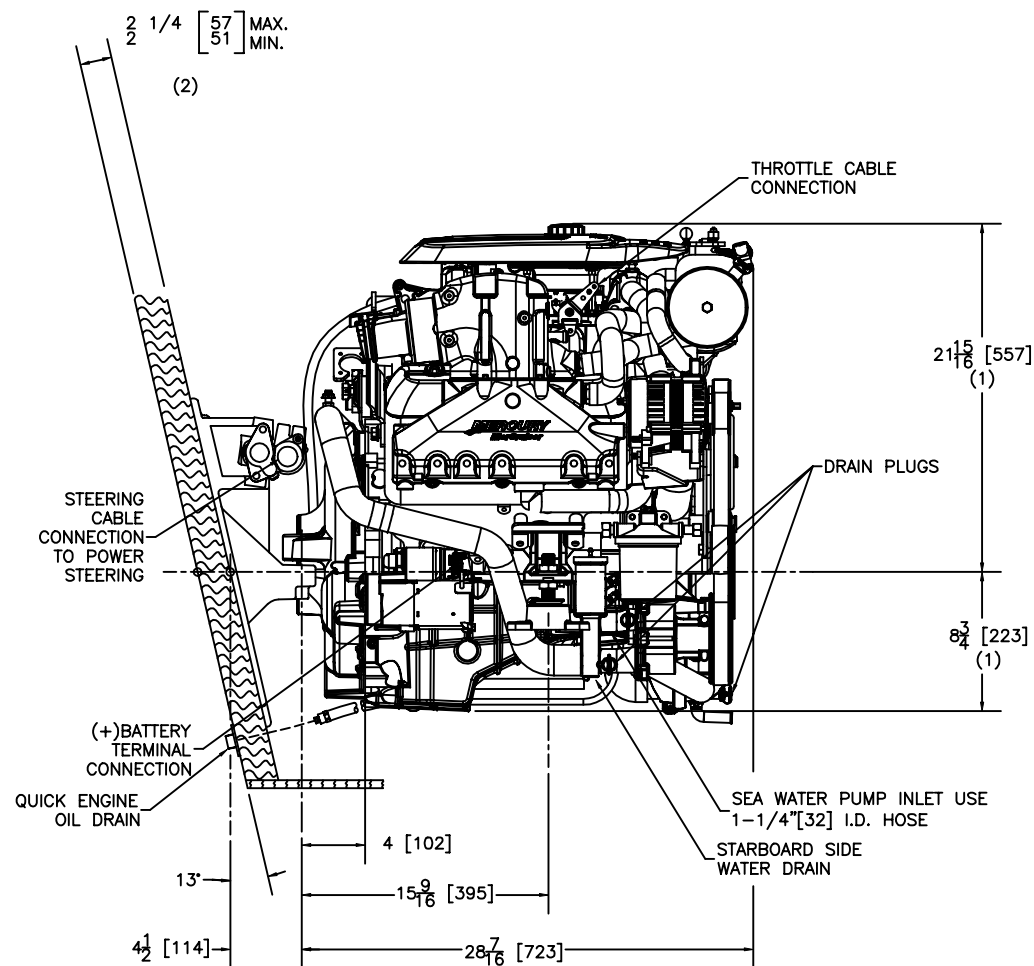




864678 SHEET 1 OF 2
4.3L MPI FWC DRAIN

UNIT OF MEASURE
in. [mm]

SCALE
1" = 1'
25.4mm = 304mm

NOTES:

- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.
- (3) REFER TO "TRANSOM CUTOUT" IN INSTALLATION MANUAL TO FIND CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.

864678 SHEET 2 OF 2
4.3L MPI FWC DRAIN

NOTES:

- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 13 in. (330mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
- (3) EXHAUST OUTLETS MUST BE ABOVE WATERLINE OF BOAT AT MAXIMUM RATED LOAD.

UNIT OF MEASURE	SCALE
in. [mm]	1" = 1' 25.4mm = 304mm

EXHAUST OUTLET DIA. 4"
(102) X 2"(51) LONG
(2)(3)

REMOTE OIL
FILTER

PORT SIDE
WATER DRAIN

ELECTRICAL
HARNESS
RECEPTACLE

CHECK VALVE

WATER COOLED FUEL MODULE

4 [102]
(3/8 [10] NOM. DIA. BOLT HOLES)

CRANKSHAFT
C.L.

(-)BATTERY
TERMINAL
CONNECTION

CIRCUIT BREAKER

OIL FILL
CAP

ELECTRICAL
BRACKET

SHIFT
CABLE
CONNECTION

21 $\frac{13}{16}$ [555]
WITH 3" RISER
(1)(2)

18 $\frac{3}{8}$ [479]

3 $\frac{5}{8}$ [93]

MOUNTING
BRACKETS ADJUST
1/2 IN.[13]
UP OR DOWN

